

- NOTES:
1. ALL DIMENSIONS ARE IN MM.
 2. WELDS ARE 3mm TH. FILLET WELD FOR CIRCULAR HOLLOW SECTION ONLY
 3. WELDS ARE 6mm TH. FILLET WELD FOR OTHERS UNLESS OTHERWISE SPECIFIED
 4. ALL BOLTS, NUTS & LOCK NUTS SHALL CONFORM TO IS:1367 (LATEST)
 5. ALL HOLES SHALL BE 17.5Ø FOR 16Ø BOLTS AND 13.5Ø FOR 12Ø BOLTS UNLESS OTHERWISE NOTED.
 6. ALL STRUCTURAL MEMBERS SHALL BE HOT DIP GALVANISED WITH ZINC COATING 610 GM/SQM AS PER TECHNICAL SPECIFICATION.
 7. GALVANIZATION OF FASTENERS SHALL CONFORM TO IS:1367(PART 13), SPRING WASHERS SHALL BE ELECTRO GALVANIZED AS PER GRADE IV OF IS-1573.
 8. ALL STRUCTURAL PIPE SHALL CONFORM TO IS:1161.
 9. FABRICATION SHALL CONFORM TO IS:802 PART II.
 10. ALL STRUCTURAL STEEL SHALL BE OF GRADE YST 210.
 11. 2% EXTRA NUTS & BOLTS SHALL BE SUPPLIED FOR ERECTION.
 12. 'U' TYPE G.I. HOOK SHALL BE USED FOR FIXING OF ROOF SHEETING.